



Dart Aerospace Ltd.
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Canada

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D4070-041
Job Sheet 189542



Part No: D4070-041

Job Qty: 10 pcs

Part Name: Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/27/19

Job Tracking No:

Due Date: 2/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP rev A 10.02.16 new issue EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	10 pcs		2/1/19	0.00	0.32	Waterjet - Flow		SC 1901/29
120	QC 8	10 pcs		2/1/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 38		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		DAS FEB 01 2019 68
							QC 8 - 67		9-89
							QC 8 - 1 (A)		
130	Small Fab - Brake NC - B4B	10 pcs		2/1/19	0.02	1.12	Small Fab - Brake - 1 - B4B		DAS 30 9-89 APR 11 2019
							Small Fab - Brake - 2 - B4B		
							Small Fab - Brake - 3 - B4B		
140	QC 5	10 pcs		2/1/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		

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Container No: S148984



Part: D4070-041

Job No: 189542

Serial No/Batch: S148984

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
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Date: 01/29/19

				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 38	
				QC 5 - 42	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
150 Small Fab - 2 - B4B	10 pcs	2/1/19	0.00 0.62	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
160 QC 5	10 pcs	2/1/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 38	
				QC 5 - 42	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				Packaging 3 - 1 - B4B	
170 Packaging 3-1 - Stock - B4B	10 pcs	2/1/19	0.00 0.00	Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	

DAS

40

9-89

APR 04 2019

DAS
30
9-89

APR 13 2019

DAS

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9-89

APR 09 2019

				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	ST 072
				Packaging 3 - 28 - B4B	8 APR 09 2019
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	DAG
				Packaging 3 - 35 - B4B	21
					9-88
180 QC 21 - SA	10	2/1/19	0.00 0.00	QC 21 - SA - 21	
	pcs			QC 21 - SA - 70	

Part Op 100 - Cut as per dwg Prog rev: _____ dwg rev: _____
 Descriptions: 120 - (QC8- Inspect parts - second check)
 130 - (Form as per dwg)
 140 - (QC5- Inspect part completeness to step on W/O)
 150 - (Small Fab) Assemble rubber cushion as per dwg
 160 - (QC5- Inspect part completeness to step on W/O)
 170 - (Identify as per dwg & Stock Location: _____)
 180 - (QC21- Final Inspection - Work Order Release)

APR 09 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.1900 sf (.019 ea)	100-Waterjet - Flow - 1	5136471
D2182B	Rubber Cushion - Black (\$Per Foot)	1.5000 ft (.15 ea)	150-Small Fab - 2 - B4B	F 160459

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	0	27	0
150-Small Fab - 2 - B4B	D2182B	2	4,399	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp	0.266Inches + 0.006 - 0.001	0.272 0.265	0.266 Diameter	
2	Clamp	0.375Inches ± 0.010	0.385 0.365	0.374	
3	Clamp	0.750Inches ± 0.010	0.760 0.740	0.749	
4	Clamp	0.375Inches ± 0.010	0.385 0.365	0.376	
5	Clamp	2.903Inches ± 0.010	2.913 2.893	2.904	
6	Clamp	3.653Inches ± 0.010	3.663 3.643	3.654	
7	Clamp	0.063Inches ± 0.010	0.073 0.053	0.058	

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